

Accelerated Cervical Fusion of Silicon Nitride versus PEEK Spacers: A Comparative Clinical Study

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Abstract

Introduction: The ideal material for the manufacture of cervical fusion cages used in anterior cervical discectomy and fusion (ACDF) is undetermined. Spacers made of polyether-ether-ketone (PEEK) are commonly used, although metal and ceramic devices are also commercially available. This observational study compared outcomes of ACDF using two different biomaterial spacers (i.e., PEEK and silicon nitride, Si₃N₄).

Methods: Twenty consecutive patients who underwent ACDF with Si₃N₄ were retrospectively compared to a group previously implanted with PEEK spacers. Patient demographics, neck pain visual analog scale (VAS) and the neck disability index (NDI) scores were recorded for all enrollees. Cervical radiographs, including flexion-extension views, were examined to determine fusion at 3, 6, 12, 24, and 36 months post-operatively.

Results: Patient demographics were essentially identical between groups, except for a slightly higher incidence of worker compensation claims in the PEEK group (p=0.27), and increased prevalence of cervical myelopathy in the Si₃N₄ group (p=0.12). There were no differences in the number of cervical levels treated (p=0.65) or hospital length of stay (p=0.65). No cage failures or infections occurred in either group. At 3, 6, and 12 months, the average flexion-extension angular rotation was lower for the Si₃N₄ group as compared to the PEEK cohort. However, these data were not statistically significant. Nevertheless, the incidence of fusion was consistently higher in the Si₃N₄ group at all follow-up visits except 36 months; both groups reached 100% fusion at the 3-year time-point.

Conclusion: By 36 months, there were no differences in ACDF with PEEK or Si₃N₄ as measured by NDI, VAS, and radiographic fusion of cervical segments. Earlier time points suggested a trend toward enhanced fusion with Si₃N₄. The interim differences may reflect the enhanced bioactive surface of the silicon nitride spacers and/or the radiographic characteristics of each biomaterial.

Keywords: Anterior cervical discectomy and fusion; Polyether-ether-ketone; Silicon nitride; Intervertebral spinal spacer; Clinical study

Introduction

Spinal disc spacers are interpositional devices designed to maintain disc height and avoid kyphotic collapse after decompressive discectomy [1]. In the cervical spine, such spacers are used routinely during ACDF. The earliest spacers were made of bone itself (i.e., autograft and allograft) that helped fuse adjacent vertebrae while maintaining disc space [2]. Later, PEEK became widely adopted as a spacer material because of its low cost, radiolucency, and favorable biomechanical properties; PEEK spacers are currently designed with a hollow core that holds bone graft to assist in the fusion process [3,4]. However, PEEK is an inert polymer that cannot heal directly to living bone. After *in vivo* implantation, PEEK elicits an immunologic response manifested by scar and fibrous tissue formation [5]. In contrast, porous metal implants made of titanium alloys (Ti) have a proven track record of predictable bone ingrowth, and are widely used in uncemented femoral stems and acetabular components of total hip replacements [6]. Metals such as porous titanium and porous tantalum

have been investigated for use in ACDF spacers and are commonly used [7,8]. Recent industry efforts have also targeted the development of PEEK and metal composites to improve the bioactivity and performance of PEEK-only spacers [9,10].

In addition to medical-grade polymers and metals, ceramics are another class of biomaterials. The advantages of oxide ceramics, such as alumina and zirconia, are their superior strength, fracture toughness, and wear properties. These materials have been used in total hip bearings for several decades [11]. In contrast, silicon nitride (Si₃N₄) is a non-oxide material that has more recently gained acceptance as a biomaterial [11]. It is one of the toughest synthetic ceramics and has extensive applications in a number of industries such as gas turbines, aerospace, automotive, electronic, and marine environments, where extreme conditions preclude the use of other materials [12]. Silicon nitride is also used to make ACDF spacers, similar in design to PEEK, to restore cervical spine geometry and hold bone graft during the healing process [13]. These ceramic cages have been in clinical use for several years with little published data attesting to their efficacy [14]. Si₃N₄ is biocompatible [15], partially-radioopaque [16], resistant to bacterial adhesion [17-19], and manifests

surface bioactivity with rapid healing into host bone within an ovine model [20]. This observational study examined the clinical and radiographic outcomes between ACDF spacers made of Si₃N₄ and PEEK to see if the surface material properties of the ceramic spacers may lead to earlier fusion.

Materials and Methods

Following institutional review and approval of the study, 20 consecutive patients who were candidates for ACDF at one or multiple levels underwent implantation of a silicon nitride spacer (Valeo C,

Amedica Corporation, Salt Lake City, UT, USA) (Figure 1a). After providing informed consent, patients were counseled on the surgical procedures, spacer material, and follow-up requirements. Following routine decompression of the intervertebral space, a spacer of the height and width determined by the surgeon was press-fitted into the intervertebral space, with plate and screw fixation of the operated vertebrae. These 20 patients were compared to 21 additional patients who had previously undergone identical surgeries by the same surgeon (H.B.) prior to the use of the Si₃N₄ spacers. This group had cervical stabilization with PEEK spacers (ShurFit[®] Cervical Interbody Cage, Precision Spine, Inc., Parsippany, NJ USA) (Figure 1b).

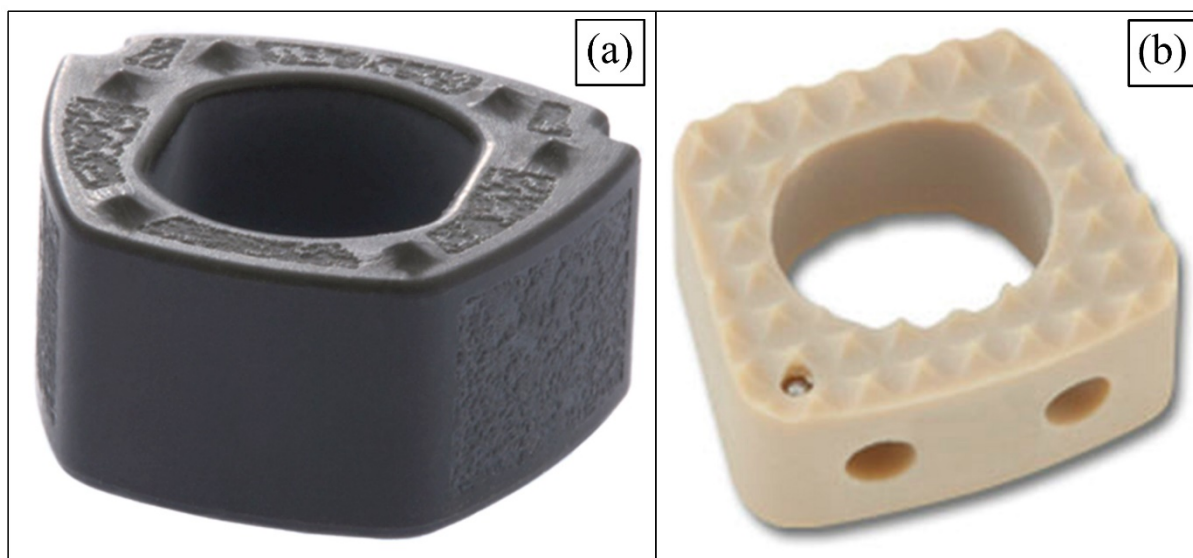


Figure 1: ACDF cages utilized within this study: (a) silicon nitride (Valeo™ C, Amedica Corporation) and (b) PEEK (ShurFit[®] Cervical Interbody Cage, Precision Spine, Inc.).

Number of Subjects Enrolled		Group 1 – Si ₃ N ₄ Spacers (n = 17)	Group 2 – PEEK Spacers (n = 21)
Gender	Men n/N (%)	8/17 (47%)	9/21 (43%)
	Women n/N (%)	9/17 (53%)	12/21 (57%)
Age	Mean ± SD (N)	56 ± 10.4	56 ± 9.7
BMI (kg/m ²)	Mean ± SD (N)	30.72 ± 7.37 (17)	30.22 ± 4.95 (24)
Current Smoker	Yes n/N (%)	2/17 (12%)	10/21 (48%)
	No n/N (%)	15/17 (88%)	11/21 (52%)
Worker's Compensation Cases	Yes n/N (%)	3/20 (15%)	11/25 (44%)
	No n/N (%)	17/20 (85%)	15/25 56%

Table 1: Summary of patient demographics.

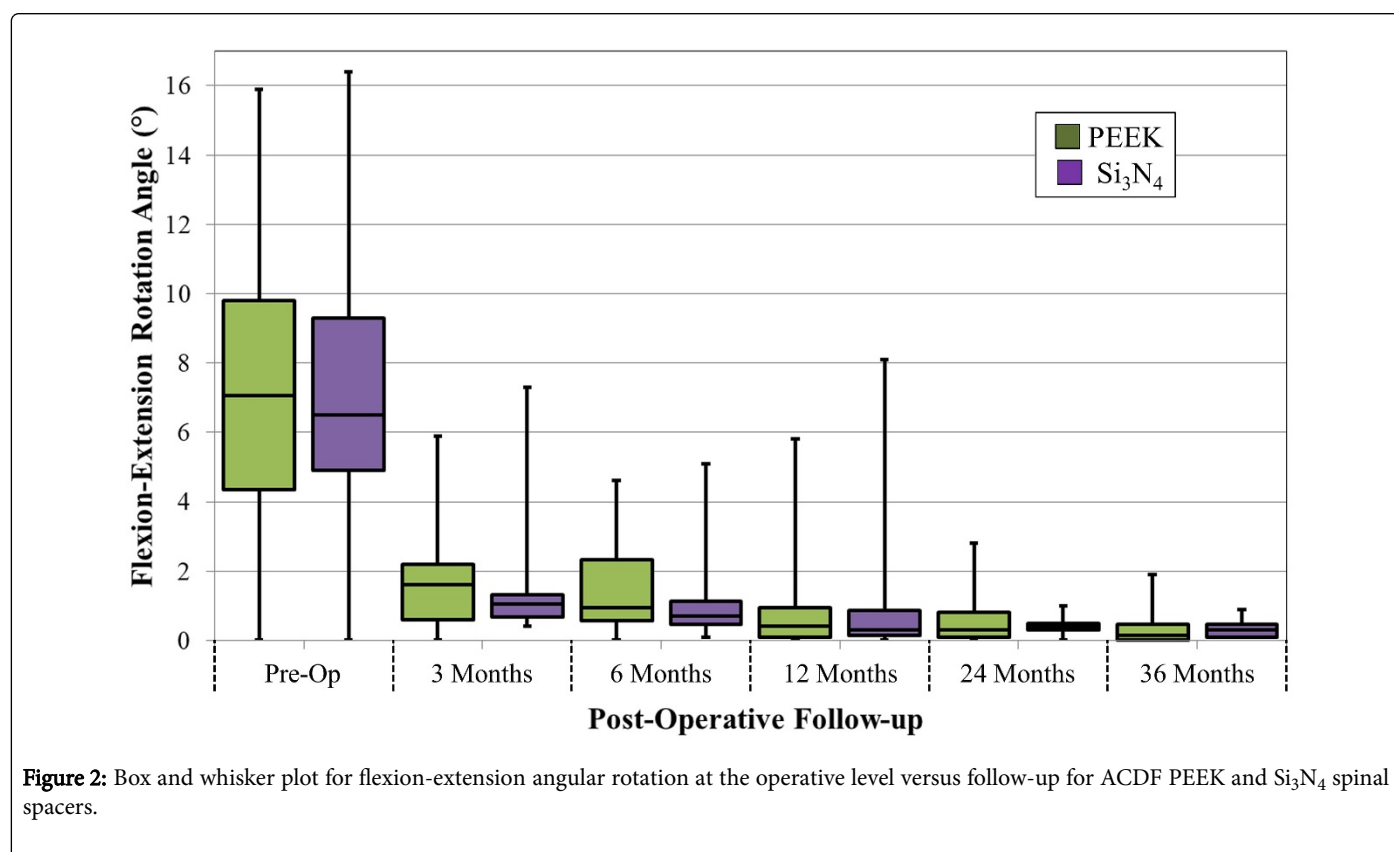
Baseline cervical radiographs, neck pain VAS and NDI scores were obtained of all study enrollees. All cages, regardless of material type, were packed during surgery with a bone graft substitute consisting of hydroxyapatite and tricalcium phosphate (Bi-Ostetic™, Berkeley Advanced Biomaterials, Inc., Berkeley, CA USA). The graft material

was soaked in autogenous bone marrow collected from the bleeding bone of the vertebral bodies. Five patients in the PEEK arm of the study had Medtronic BMP-2 in their cages. This material was used prior to the FDA warning about the risk of complications when BMP-2 is used in the cervical spine.

Number of Subjects Enrolled		Group 1 – Si ₃ N ₄ Spacers (n = 17)	Group 2 – PEEK Spacers (n = 21)
Treated Levels	4 Levels n/N (%)	0/17 (0%)	1/21 (5%)
	3 Levels n/N (%)	4/17 (23%)	7/21 (33%)
	2 Levels n/N (%)	11/17 (65%)	11/21 (52%)
	1 Level n/N (%)	2/17 (12%)	2/21 (10%)
Blood Loss (mL)	≤ 50 mL n/N	10/17 (59%)	19/21 (90%)
	51 to 149 mL	6/17 (35%)	2/21 (10%)
	≥ 150 mL	1/17 (6%)	0/21 (0%)

The most common number of levels treated for cervical cases was 2 levels with 11/17 (65%) and 14/21 (56%) for Groups 1 and 2, respectively.

Table 2: Summary of procedural data.



All patients in each group had supplemental fixation with an anteriorly-placed titanium plate and screws (Slimplicity[®], Precision Spine, Inc., Parsippany, NJ USA). Patients were immobilized in an Aspen collar for 6 weeks post-operatively, at which time the collar was discontinued, and physical therapy initiated. Routine clinic follow-ups were performed at 3, 6, 12, 24, and 36 months. At each visit, patients were interviewed and assessed with respect to their overall health and recovery status. They were counseled on the importance of self-managed care, lifestyle behavioral changes, (i.e., proper nutrition, exercise, elimination of smoking, etc.), and stress coping skills [21]. Each patient was clinically assessed for neck pain VAS and NDI scores. Cervical radiographs were obtained (including maximum effort

flexion-extension projections) and compared to all previous radiographs. Fusion was deemed to have occurred if all of the following criteria were met: (1) improvement in clinical scores over baseline values, (2) No visible continuous radiolucent lines between the implant surface and host bone, (3) ≤ 2 degrees of flexion-extension rotation or > 50% reduction in angular rotation compared to pre-operative assessments, and (4) ≤ 0.5 mm sagittal translation of the implant based on the flexion-extension radiographs. Vertebral rotation and translation were independently measured by radiologists trained in a software algorithm, using previously published criteria and methods (Medical Metrics, Inc., Houston, Texas USA) [19].

Because of the retrospective nature of the study, with relatively small patient numbers in each group, categorical data were evaluated with the Fisher's Exact Test, and continuous variables were compared with the Student's t-test. Statistical analyses were performed using StatPlus for Windows software and statistical significance set at $p < 0.05$ (AnalystSoft Inc., Walnut Creek, CA USA).

Results

Of 20 patients with silicon nitride spacers, one patient declined study participation after initial enrollment, and two others had incomplete operative and/or follow-up data such that they were excluded, thereby leaving 17 patients (37 operated levels; $n=13$ with

1-2 levels, and $n=4$ with 3-4 levels). In the 21 historical control patients with PEEK spacers, 13 patients underwent surgery at 1-2 levels, and 8 underwent ACDF at 3-4 levels, for a total of 44 operated levels. Patient demographic variables (i.e., age, gender, BMI, tobacco use, workers compensation status, and pre-operative myelopathy) did not differ between groups, except for a slightly higher incidence of worker compensation claims in the PEEK group ($p=0.27$), and increased prevalence of existing cervical myelopathy in the silicon nitride group ($p=0.12$). There were no significant differences in the number of levels treated ($p=0.65$) or hospital length of stay ($p=0.65$) after surgery, and there were no intra-operative complications, cage failures, or infections in either cohort (Tables 1 and 2).

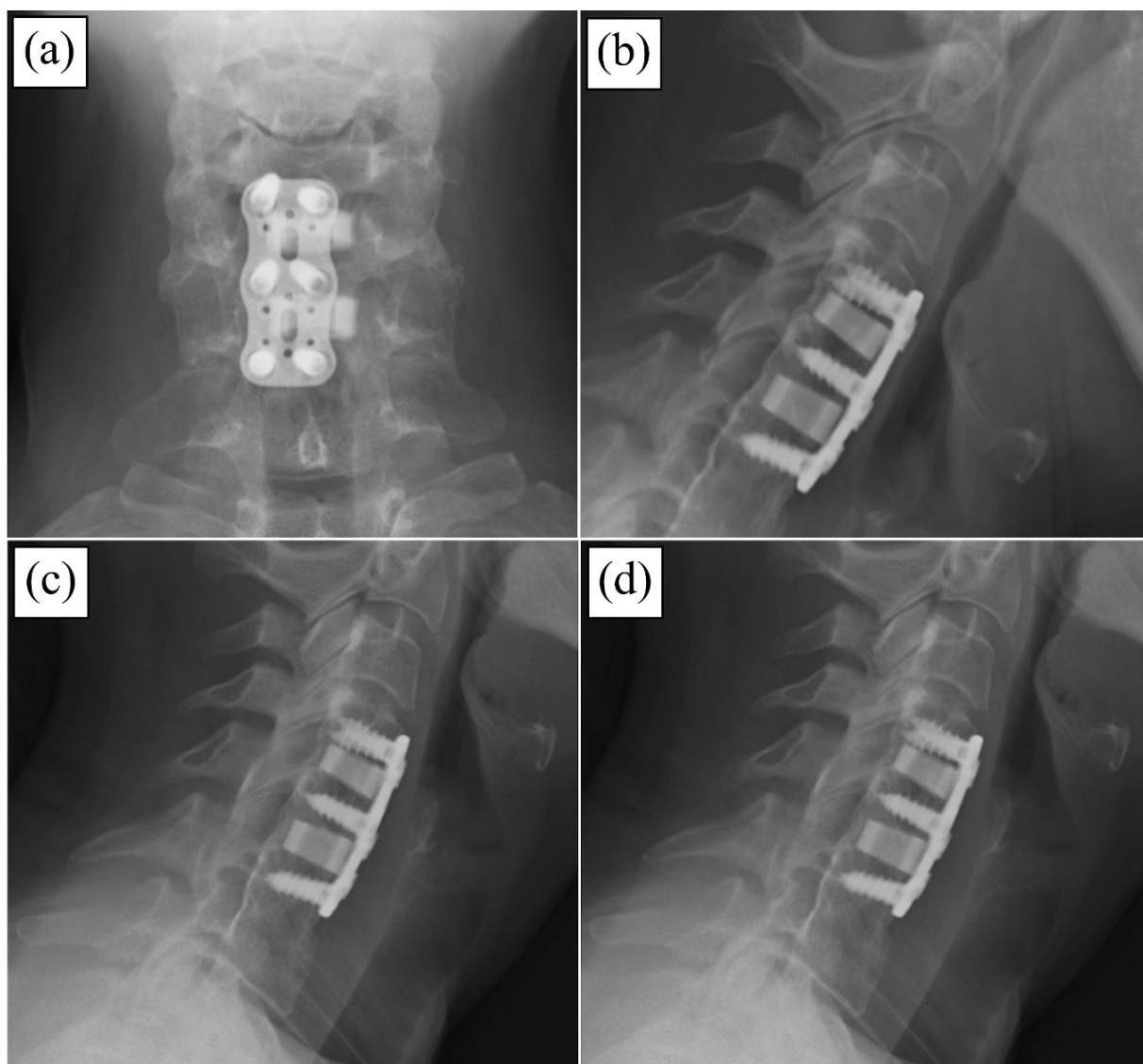


Figure 3: Radiographs for an example Si_3N_4 patient. Patient is 12 months post-operative with 0.2° of rotation; (a) A-P view; (b) Lateral view; (c) Flexion; and (d) Extension.

Transient dysphagia after surgery was reported by five PEEK patients and by two Si_3N_4 patients. Two of these five PEEK patients also had BMP-2 in their cages which may have contributed to the

swelling and dysphagia. The Si_3N_4 group had slightly lower neck pain VAS and NDI scores at the final follow-up, but these differences were not statistically significant. One patient in the PEEK group underwent

repeat decompression at the same level 3 months after the index procedure for recurrent symptoms, with cage retention. Another patient with a Si_3N_4 spacer had repeat decompression for recurrent pain at the operated level one year after the index procedure, with cage retention. One patient in the PEEK group had decompression without fusion two levels above the ACDF one year after the index procedure. None of these repeat operations reflected infections or failures attributable to the implants.

Presented in Figure 2 is a box and whisker plot of flexion-extension angular rotation showing changes from the patients' preoperative conditions to their 3, 6, 12, 24, and 36-month post-operative values. Note that there was a significant reduction in rotational angle at the 3-month follow-up ($p < 0.05$) for both the PEEK and Si_3N_4 groups, but no statistically significant changes in rotation thereafter.

However, the Si_3N_4 implants showed lower average rotational values for at least the first 12 months of the study, perhaps suggesting more

effective early arthrodesis. As examples, shown in Figures 3 and 4 are anterior-posterior and lateral flexion-extension x-rays for selected patients implanted with Si_3N_4 and PEEK spacers, respectively. These radiographs indicated effective fusion at 12 months for the Si_3N_4 spacer with $< 0.2^\circ$ of rotation (Figure 3) whereas the PEEK implant at 24 months showed $\approx 2.8^\circ$ of rotation (Figure 4).

Nevertheless, in spite of these selective examples, there were no statistical differences in rotational angles between the two groups for any of the follow-up visits. As previously discussed, the incidence of fusion was based on broad criteria. It not only included flexion-extension angular rotational data, but also utilized VAS and NDI scores, the presence of radiolucent lines at the vertebral endplates, and ≤ 0.5 mm of sagittal implant translation. Based on these criteria the average incidence of radiographic fusion at the follow-up visits is shown in Figure 5.

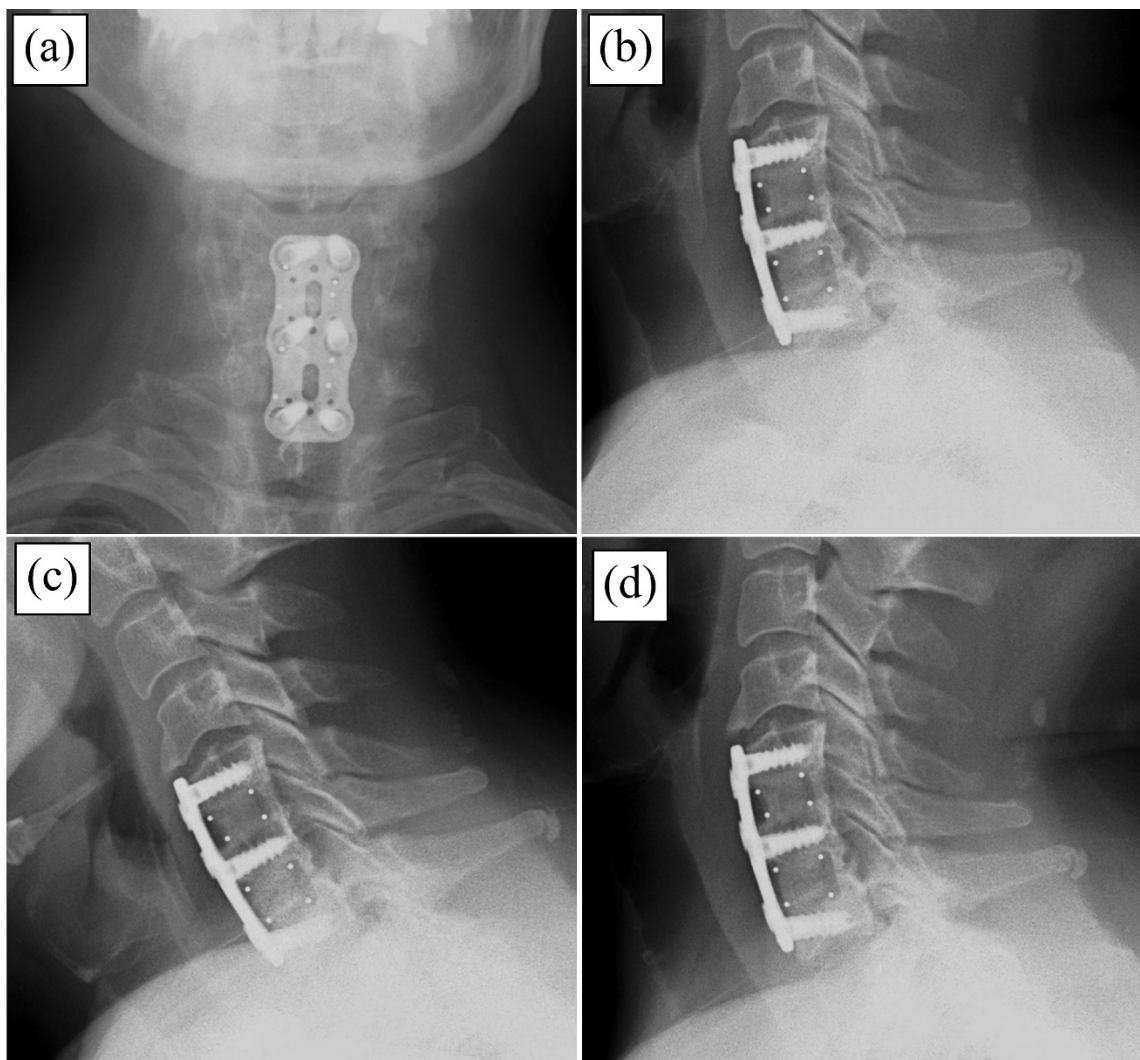


Figure 4: Radiographs for an example PEEK patient. Patient is 24 months post-operative with 2.8° of rotation; (a) A-P view; (b) Lateral view; (c) Flexion; and (d) Extension.

These data suggest an early observational advantage for the silicon nitride group as follows: At 3 months – 80.0% silicon nitride versus 59.5% PEEK, at 6 months – 83.3% silicon nitride versus 65.6% PEEK, at 12 months – 87.0% silicon nitride versus 85.2% PEEK, at 24 months – 100% silicon nitride versus 92.3% PEEK, and at 36 months – 100% for silicon nitride and PEEK, respectively. An analysis by Fischer’s Exact Test for each of these time-points showed no significant differences, although early data favored the Si₃N₄ group (i.e., p-values of 0.15, 0.22, 1.00, 1.00, and 1.00 for 3, 6, 12, 24, and 36 months, respectively. Lastly, at final follow-up, the VAS (p=0.39) and NDI scores (p=0.13) did not differ between patients with either the PEEK or Si₃N₄ spacers.

Discussion

PEEK is a radiolucent material, and therefore, radiolucent lines between the implant and host bone cannot be easily discerned.

Trabecular bone bridging one vertebral body to the next is usually considered a reliable indicator of bone fusion when PEEK spacers are used [22]. In contrast, Si₃N₄ is partially-radiolucent, such that radiolucent lines at the implant-bone interface are readily apparent, while bridging bone can be difficult to see [16]. Because of these differences in imaging characteristics, both subjective and objective measures of bone fusion were employed; the latter relying on software-derived measures of segment motion using previously-published methodologies [23,24]. Based on these criteria, average cervical fusion rates for the silicon nitride spacers were consistently superior at every time point leading to the final follow-up visit.

Radiographic images of the ceramic cages demonstrated bridging bone in front and behind the cages in almost all of the fusions. This may be attributable to a number of factors which allow appositional growth of bone on the ceramic spacer and preclude it on the polymer device.

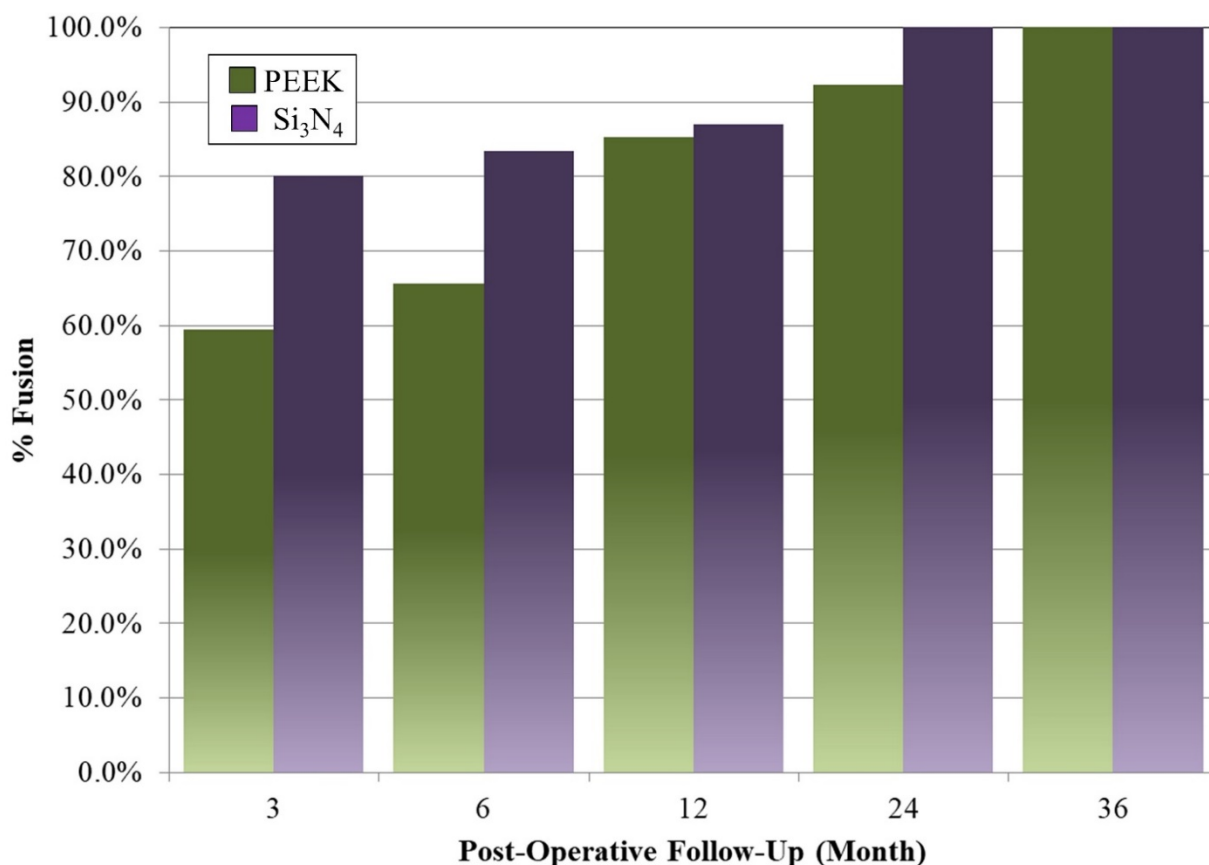


Figure 5: Assessment of % fusion for ACDF PEEK and Si₃N₄ spinal spacers versus follow-up using objective and subjective criteria including: (i) Improvement in clinical scores over baseline values; (ii) No visible continuous radiolucent lines between the implant surface and host bone; (iii) ≤ 2 degrees of flexion-extension rotation or $> 50\%$ reduction in angular rotation compared to pre-operative assessments; and (iv) ≤ 0.5 mm translation of the implant based on the flexion-extension radiographs.

Published retrieval data on spacers made from Si₃N₄ and PEEK suggest widely different osteointegration behaviors. Host bone grows onto the surface of the ceramic, interdigitating into microscopic pores at the implant surface [25]. In contrast, PEEK spacers cannot achieve osseous stability because PEEK heals with an inflammatory soft tissue response resulting in scarring and fibrosis [3,5,26].

Silicon nitride is well known in industrial applications, but is less familiar than PEEK to spine surgeons. Nevertheless, the material properties of silicon nitride make it ideally suited for bone fusion. These properties include superior material toughness and reliability, biocompatibility, bacterial resistance, stem cell adhesion, and hydrophilicity [14,17,19,20,27-31]. This contrasts with PEEK which is

hydrophobic and lacks any osteogenic surface topography or chemistry [19,28]. Silicon nitride favors osteointegration, possessing both osteoconductive and osteoinductive properties; the material can transform pluripotential stem cells into osteoblasts more rapidly than porous Ti which is a widely-used biomaterial in bone ingrowth applications [28,29]. The accelerated fusion attributable to silicon nitride spacers in this study likely resulted from its hydrophilicity, surface topography, and microchemistry. Specifically, the material composition used to make the spacers consisted of Si_3N_4 powders mixed with alumina (Al_2O_3) and yttria (Y_2O_3) powders [32]. These latter chemicals are utilized as sintering aids. When densified under high temperature and pressure conditions, this composition leads to partial surface expression of a bioactive glass-like phase on the implant (silicon-yttrium-aluminum-oxynitride, or SiYAION) [12]. SiYAION glasses are bioactive, particularly with respect to hydroxyapatite formation [33,34]. Recent data have also shown that SiYAION glass expression in Si_3N_4 can be modulated by altering the manufacturing conditions [28]. Bioactive glasses encourage bone healing; their *in vivo* dissolution products attract osteoblasts, and stimulate stem cells to differentiate and produce hydroxyapatite [35,36]. In essence, the Si_3N_4 spacers used in the present study expressed a bioactive, bone void filler material on their surface at the microscopic level. Unlike PEEK, Si_3N_4 's unique surface chemistry also resists a variety of bacterial species [17,19,30,37]. The surface topography of silicon nitride contains anisotropic needlelike grains, with approximate lengths of between 0.5 to 10 μm and cross-sectional areas of <1.0 μm ; these features generate a zwitterionic like surface and are associated with resistance to bacterial adhesion in other materials [38,39]. In aqueous, *in vivo* environments, silicon nitride surfaces release trace amounts of silicic acid (H_4SiO_4) and ammonia (NH_3); the latter is a natural disinfectant and is converted to peroxyxynitrite that contributes to bacterial lysis [30]. The other chemical species, (i.e., silicic acid), is desirable because silicon is essential for bone reformation [40-42].

There are a number of limitations of this study. Its retrospective nature was one of them. It lacked the rigor and governance that are commonly associated with double-blinded randomized controlled trials. The sample size was another obvious limitation. There were an insufficient number of patients both for the control and investigational device groups to provide any clear evidence of superiority or inferiority for either material. Post-hoc statistical analyses for % fusion suggested that the 3 and 6-month time-points were powered only to 33.5% at $\alpha = 0.05$. Based on the observed statistical results, the study would have required at least 78 patients in each treatment group at the 3-month time-point and 94 patients in each group at six-month follow-up. Even higher enrollments would have been required for longer periods. Multivariate regression analyses were also conducted for data from each treatment group to see if patient demographic factors (i.e., sex, ethnicity, age, BMI, or smoker) played any role in the observed results. Unfortunately, these analyses were also inconclusive due to low *n* values in both groups. One final limitation was the lack of computed tomography (CT) adjudication of bone fusion. No CT data were acquired for either treatment group. CT evidence may have indicated that actual bone penetration occurred into the rough as-fired surfaces of the Si_3N_4 spacers; whereas the likely result for PEEK was fibrous encapsulation.

Conclusion

These clinical data suggest that the material properties of Si_3N_4 may contribute to accelerated fusion rates over PEEK, at least up to 24

months after surgery. The results showed smaller average flexion-extension angular rotational values for the Si_3N_4 spacers at 3, 6 and 12 months post-operatively; and higher average % fusion for all time-points except the final 3-year follow-up. Study limitations include the retrospective nature of this investigation, small patient numbers that were not amenable to statistical power analysis, differences in radiographic appearance of the two materials used, and lack of CT data to verify the extent of bone ingrowth into the Si_3N_4 spacers or lack thereof in the PEEK cages. Despite these limitations, the present data suggest that further clinical investigations with larger patient numbers are warranted to validate the advantages of silicon nitride in spine fusion.

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